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013102

D119-646-314
Job Sheet 203035



Part No: D119-646-314

Job Qty: 4 pcs

Part Name: Skidtube Protector, RH



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/7/19

Job Tracking No:

Due Date: 11/29/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DSI 9734 REV.D IPP REV:A 15.12.10 NEW ISSUE DD VERF:JLM IPP REV:B 17.05.10 AS PER DSI9734
REVB DD VERF:JFS IPP REV:C 17.08.16 AS PER DSI9734 REVC DD VERF:DP IPP REV:D 18.11.16 AS
PER DSI REV.D DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	4 pcs	11/29/19		0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		



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Container No: S235539



Part: D119-646-314

Job No: 203035

Serial No/Batch: S235539

Revision: 0

Inspector:

Exp Date:

Instructions: FAA STC SR02024SE 18/10/17, TC STC LoA P.

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120 QC 4	4 pcs	11/29/19	0.00 0.00	Packaging 1 - 31	
				Packaging 1 - 32	
				Packaging 1 - 33	
				Packaging 1 - 34	
				Packaging 1 - 35	
				Packaging 1 - 36	
				QC 4 - 28	
				QC 4 - 58	
				QC 4 - 69	
				QC 4 - 9	
				QC 4 - 46	
				QC 4 - 68	
				QC 4 - 72	
				QC 4 - 74	DAS
130 Packaging 3-1 - Stock - B4B 4 pcs		11/29/19	0.00 0.00	QC 4 - 75	78 NOV 28 2019
				QC 4 - 78	9-89
				Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
135 DC - 1 - B4B	4 pcs	11/29/19	0.00 0.00	Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	DAS NOV 28 2019
				Packaging 3 - 24 - B4B	78
				Packaging 3 - 25 - B4B	9-89
				Packaging 3 - 26 - B4B	
140 QC 21 - FG	4 pcs	11/29/19	0.00 0.00	Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
140 QC 21 - FG	4 pcs	11/29/19	0.00 0.00	Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
140 QC 21 - FG	4 pcs	11/29/19	0.00 0.00	Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
140 QC 21 - FG	4 pcs	11/29/19	0.00 0.00	Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
140 QC 21 - FG	4 pcs	11/29/19	0.00 0.00	Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	DAS
140 QC 21 - FG	4 pcs	11/29/19	0.00 0.00	DC - 1 - B4B	21 NOV 28 2019
				DC - 2 - B4B	9-89
140 QC 21 - FG	4 pcs	11/29/19	0.00 0.00	QC 21 - FG - 21	DAS
				QC 21 - FG - 70	21
140 QC 21 - FG	4 pcs	11/29/19	0.00 0.00	QC 21 - SA - 53	9-89
					NOV 28 2019

Part Op 110 - Pick kit

Descriptions: 120 - (QC4- 100% inspect kits for completeness)

130 - Identify and pack for shipping as per PPP D119-646-314 Location:
135 - Photocopy bluefile & type labels per PPP D119-646-314 CHG002
140 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3-45A	Bolt	16 Ea (4 ea)	110-Packaging 1 - Pick Kit	30-51141
AN3-47A	Bolt	24 Ea (6 ea)	110-Packaging 1 - Pick Kit	3104031 X 6 30-51141
AN3-50A	Bolt	24 Ea (6 ea)	110-Packaging 1 - Pick Kit	30-51141
D3904-1	Washer	24 pcs (6 ea)	110-Packaging 1 - Pick Kit	30-51141
D4506-3	Washer	24 pcs (6 ea)	110-Packaging 1 - Pick Kit	30-51141
D5369-2	Cable Guard	4 pcs (1 ea)	110-Packaging 1 - Pick Kit	30-51141
D5371-2	Hook	4 pcs (1 ea)	110-Packaging 1 - Pick Kit	30-51141
D5372-1	Plug	4 pcs (1 ea)	110-Packaging 1 - Pick Kit	30-51141
D5374-1	Bushing	24 pcs (6 ea)	110-Packaging 1 - Pick Kit	30-51141
D5374-3	Bushing	32 pcs (8 ea)	110-Packaging 1 - Pick Kit	30-51141
D5376-1	Drilling Tool	4 pcs (1 ea)	110-Packaging 1 - Pick Kit	30-51141
MS21042L3	Nut	40 Ea (10 ea)	110-Packaging 1 - Pick Kit	30-51141
NAS1149D0332J	Washer	72 Ea (18 ea)	110-Packaging 1 - Pick Kit	30-51141
NAS1149D0316J	Washer	16 Ea (4 ea)	110-Packaging 1 - Pick Kit	30-51141

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	AN3-45A	16	83	0
	AN3-47A	24	14	0
	AN3-50A	24	24	0
	D3904-1	24	700	0
	D4506-3	24	19	0
	D5369-2	4	6	0
	D5371-2	4	6	0
	D5372-1	4	9	0
	D5374-1	24	94	0
	D5374-3	32	28	0
	D5376-1	4	8	0
	MS21042L3	40	2,602	0
	NAS1149D0316J	16	189	0
	NAS1149D0332J	72	3,678	0

Part Specifications

Specifications could not be found.

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Entered: _____

Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐



Job: _____ Part No. _____		DISPOSITION ☐ Rework ☐ Scrap ☐ Use-as-is		DEPARTMENT/PROCESS Skid-tube Machining Large Fab ☐☐☐ Cross tube Small Fab Finishing Eng. (Non-AW) Prod. Eng. Coord. Rec/Store/Packaging ☐☐☐ Engineering Water Jet Supplier Quality		☐	
Date :	Sequence #:	QTY Affected :		MRB (QS1042)			
Description Work Order Deviation				Disposition			
Root Cause Operator Manufacturing Process Equip/Tooling Handling/Preservation Material Product Improvement Process Improvement Human Factors				FAULT CATEGORY Pressure/Forced Bending Crushing Cracks Crimp/Kink/Ripple/Wave/Twist Marks/Chatter Mislabeled Other/Details: Contamination Misaligned/off center BOM/Route Broken/Damage/Defect Incomplete/Unclear Instructions Drill Holes Fit/Function Power Loss/Surge Folio/Program Grain Direction Weld Wrong Stock Pulled Out of Sequence Off-set/Set-up Positioned Wrong Outside Tolerance Drawing Finish Part Lost/Missing Misread			

5.5 OEM Replacement Wearplates

QTY -451	QTY -452	P/N	DESCRIPTION
X		D119-646-451	WEARPLATE KIT, OEM LH
	X	D119-646-452	WEARPLATE KIT, OEM RH
1		D4132-041	WEARPLATE, FWD LH
	1	D4132-042	WEARPLATE, FWD RH
1	1	D4133-041	WEARPLATE, MID
1		D4134-041	WEARPLATE, AFT LH
	1	D4134-042	WEARPLATE, AFT RH
3	3	D4135-1	WEARPAD
20	20	AELS-1032-130	INSERT
12	12	AELS-1032-225	INSERT
54	54	AN3C5A	BOLT
54	54	NAS1149CO332R	WASHER

5.6 Skidtube Protectors

Item	QTY -313	QTY -314	P/N	DESCRIPTION
	X		D119-646-313	SKIDTUBE PROTECTOR, LH
		X	D119-646-314	SKIDTUBE PROTECTOR, RH
130	6	6	D3904-1	WASHER
131	6	6	D4506-3	WASHER
132	1		D5369-1	CABLE GUARD, LH
133		1	D5369-2	CABLE GUARD, RH
134	1		D5371-1	HOOK, LH
135		1	D5371-2	HOOK, RH
136	1	1	D5372-1	PLUG
137	6	6	D5374-1	BUSHING
138	8	8	D5374-3	BUSHING
139	1	1	D5378-1	DRILLING JIG
140	4	4	AN3-45A	BOLT
141	6	6	AN3-47A	BOLT
142	6	6	AN3-50A	BOLT
143	18	18	NAS1149D0332J	WASHER
144	4	4	NAS1149D0316J	WASHER
145	10	10	MS21042L3	NUT